
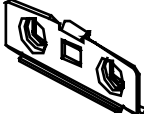




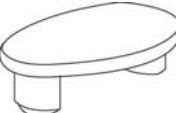




Joiner Kit

For Models N388, C450, E402B, E411T, E415H, E440T, E442B, E521T and E522B



KIT COMPONENTS

| Part Illustration | Description |
|-------------------------------------------------------------------------------------|-----------------------------------------|
|  | Rear Bracket |
|  | Front Lower Bracket |
|  | Front Upper Bracket |
|  | Extrusion Support |
|  | Extrusion Cover |
|  | Foot Integration (2) |
|  | Cap Elliptical for foot integration (8) |
|  | Screw Type A: #8x16 PAN PHIL (15) |
|  | Screw Type B: #5x20 HEX PHIL (6) |

JOINER KIT PART NUMBERS

Silver – 813690
White – 813835

KIT APPLICATION

This kit is designed for used on 1695mm High cabinet models, incorporating the “B, C & D” series Refrigerator curved door styling.

Note: This Kit can be used for combining any of the following products:

N388, C450, E402B, E411T, E415H, E440T, E442B, E521T, E522B

TOOLS REQUIRED

1. Philips type drill bit - long
2. Electric drill
3. Flat blade screwdriver
4. 19mm Socket

CABINET DIMENSION

Product Dimensions

| Models | Width A mm/inches | Depth of cabinet C (not inc door) mm/inches | Height D mm/inches |
|------------------------------------|----------------------|---------------------------------------------------|-----------------------|
| N388, C450, E402B, E411T, E415H | 635/25 | 615/24 ¼ | 1695/66 ¾ |
| E440T, E442B | 680/28 ⅞ | 615/24 ¼ | 1695/66 ¾ |
| E521T, E522B | 790/31 ⅞ | 615/24 ¼ | 1695/66 ¾ |

Combined Unit Dimensions

| Models | Width B mm/inches | Depth of cabinet C (not inc door) mm/inches | Height D mm/inches |
|-----------------------|----------------------|---------------------------------------------------|-----------------------|
| 635 model + 635 model | 1290/50 ⅞ | 615/24 ¼ | 1695/66 ¾ |
| 635 model + 680 model | 1335/52 ⅞ | 615/24 ¼ | 1695/66 ¾ |
| 635 model + 790 model | 1445/56 ⅞ | 615/24 ¼ | 1695/66 ¾ |
| 680 model + 680 model | 1380/54 ⅜ | 615/24 ¼ | 1695/66 ¾ |
| 680 model + 790 model | 1490/58 ⅞ | 615/24 ¼ | 1695/66 ¾ |
| 790 model + 790 model | 1600/63 | 615/24 ¼ | 1695/66 ¾ |

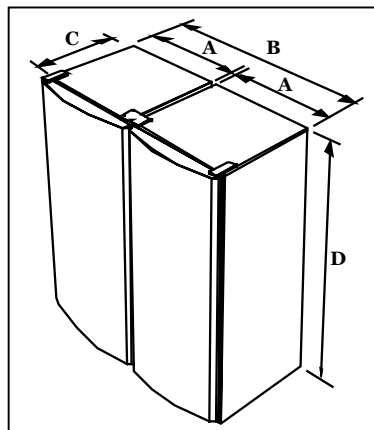


Diagram 1

Cutout Dimensions (flush to edge of door)

All Dimensions are quoted in millimetres.

| Width of models – mm/inches | Width A mm/inches | Depth B mm/inches | Height C mm/inches |
|-----------------------------|----------------------|----------------------|-----------------------|
| 635 model + 635 model | 1330/52 3/8 | 680/26 3/4 | 1745/68 3/4 |
| 635 model + 680 model | 1375/54 1/8 | 680/26 3/4 | 1745/68 3/4 |
| 635 model + 790 model | 1485/58 1/2 | 680/26 3/4 | 1745/68 3/4 |
| 680 model + 680 model | 1420/55 7/8 | 680/26 3/4 | 1745/68 3/4 |
| 680 model + 790 model | 1530/60 1/4 | 680/26 3/4 | 1745/68 3/4 |
| 790 model + 790 model | 1640/64 1/2 | 680/26 3/4 | 1745/68 3/4 |

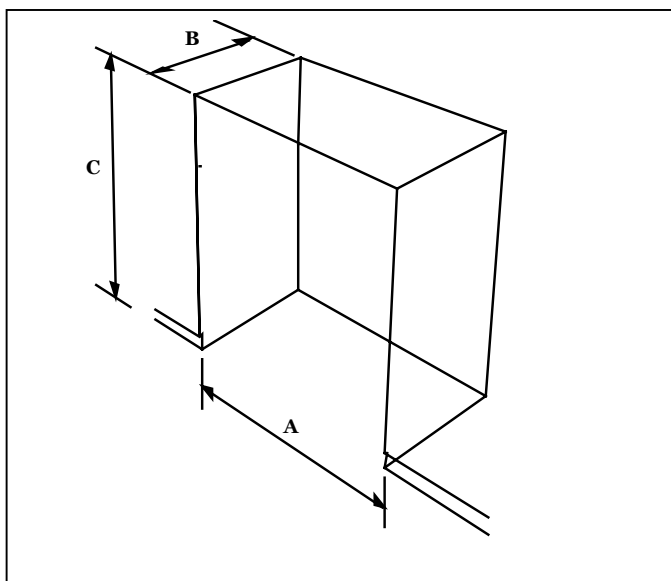
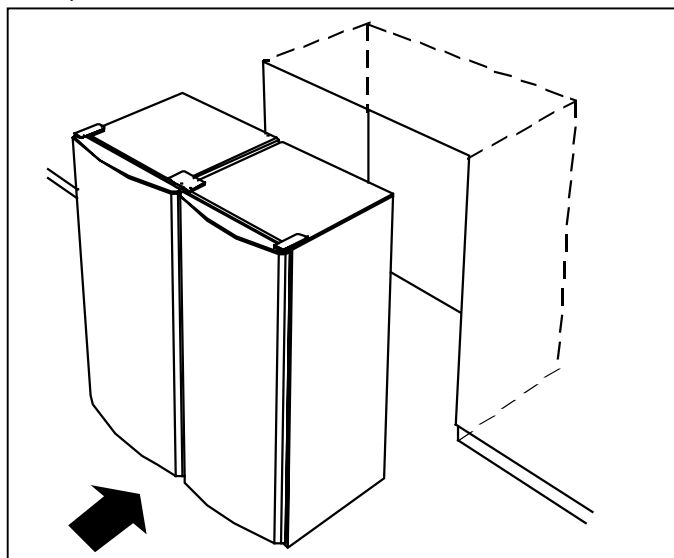


Diagram 2

Cutout dimensions above are to be used as minimum dimensions. These dimensions include minimum air clearances of 20mm each side, 30mm at the rear and 50 mm on top.



Prepare for Installation

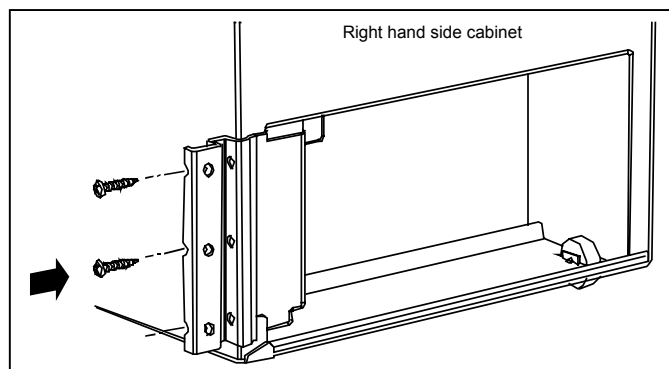
Diagram 3

Step 1.

1. Check that the internal Cupboard Cavity dimensions are correct.
2. Unpack the Refrigerator and Freezer Cabinets from their separate delivery cartons (see individual cartons for unpacking procedures).

3. Ensure the floor and/or the cupboards are protected from damage during the unpacking and assembly of the Cabinets.
4. Check the Refrigerator and Freezer doors are hinged on the desired side.
5. Check that the Kit is complete (refer to Side-by-Side Kit parts list on page 1).

Note: due to the size of the Refrigerator Cabinets, it is essential that any assembly of the Kit be undertaken with a minimum of two able-bodied persons.



INSTALLATION PROCEDURE

Diagram 4

Step 2.

If you refrigerator has a unit compartment cover at the back, remove using a Phillips type screw driver (USA market only). This will be re-attached later.

Looking at the back of the two products, locate the rear bracket onto the rear bottom left hand edge of the right hand side product. Care must be taken to line up the top edge of the Rear Bracket with the bottom edge of the white back panel. Secure the Rear Bracket with 3 of the screws (Type A, self tapping, silver). These 3 screws are mounted from the side.

Please note there are no pre-drilled holes for these screws which hold the rear bracket onto the side of the cabinet.

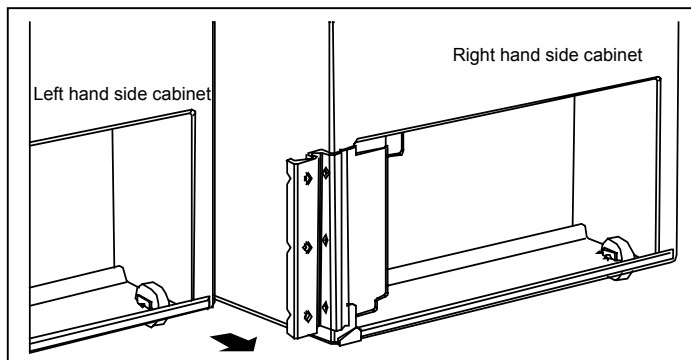


Diagram 5

Step 3.

Locate the left hand side cabinet's bottom right rear wall within the open "U" section in the rear bracket. Ensure that the cabinet sits firmly with the rear bracket.

Do not secure with screws (see page 3).

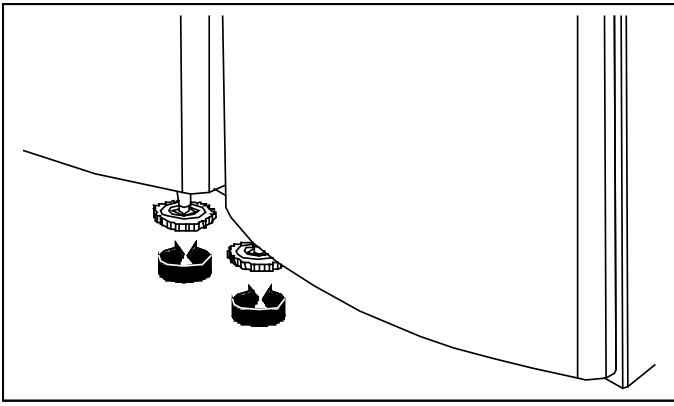


Diagram 6

Step 4.

Locate the adjustable feet. One can be found at each of the cabinet's front lower corners, furthest away from the door hinge.

Adjust the two feet by turning either clockwise or anti-clockwise until the two cabinets are level.

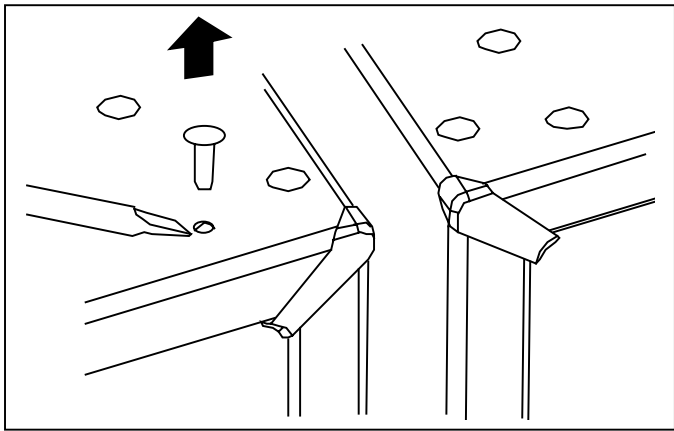


Diagram 7

Step 5.

Remove the three Screw Hole Caps from the top surface of each of the cabinets with a small flat bladed screwdriver, by gently prising them loose. The Caps can be found on the front edge of the top surface of the cabinets, opposite side to the hinge. Ensure that the top panel is not scratched or deformed during this process. The total of six Screw Hole Caps are not required to be used with the kit.

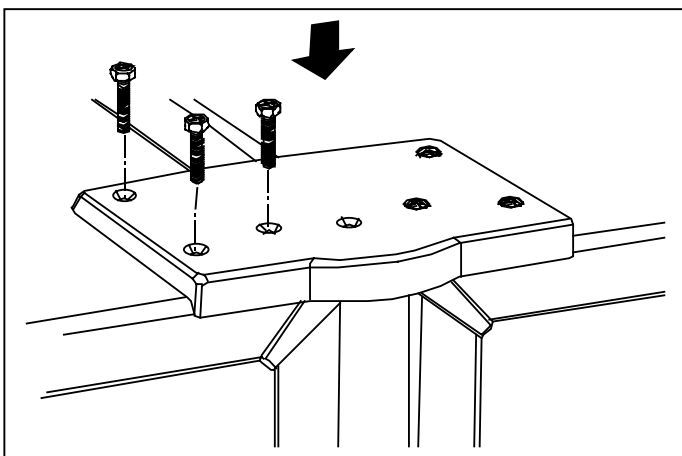


Diagram 8

Step 6.

Locate the Front Upper Bracket on the top surface of the two cabinets, taking care to line up the bosses on the Front Upper Bracket, with the six screw points.

Note that the large centered rectangular section on the underside of the Front Upper Bracket acts as a spacer between the two Cabinets. Partially engage all of the screws (Type B, hex head, silver) prior to their final tightening.

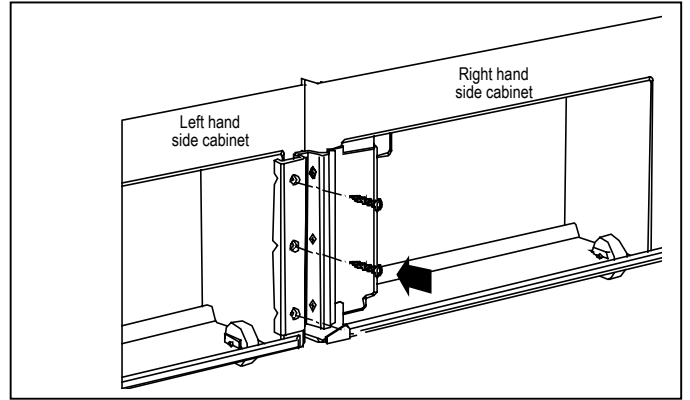


Diagram 9

Step 7.

Ensure the left cabinet is properly located within the Rear Bracket and that the cabinets are level. Secure the left Cabinet to the Rear Bracket using 3 of the Screws (Type A, self tapping, silver).

Now replace the unit compartment cover at the back using a Phillips type screw driver (USA market only)

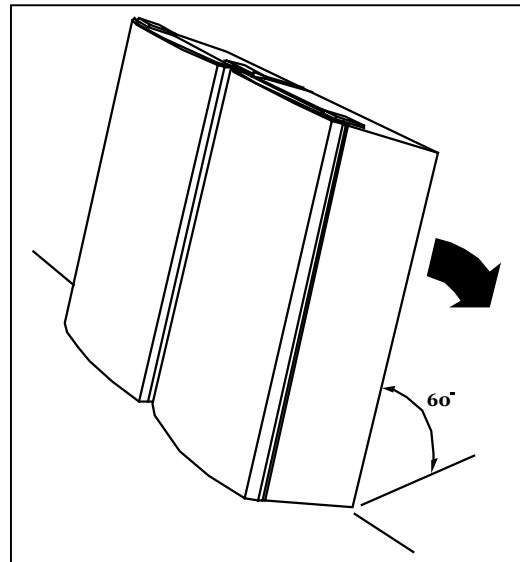


Diagram 10

Step 8

To access the Adjustable Feet and to locate the Front Lower Bracket, the joined cabinets must be tilted backwards approximately 60 degrees. This is a two person operation.

The person at the rear of the Cabinets must acknowledge that they have a secure grip of the Cabinets prior to any work being undertaken by the second installer.

Care must be taken not to damage either the Cabinets or the surrounding cupboards during this operation.

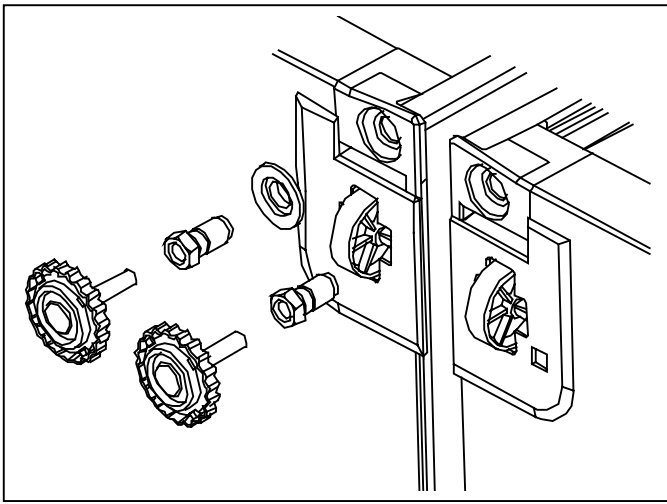


Diagram 11

Step 8 (continued)

Remove the two Levelling Feet by rotating them anti-clockwise then remove the two bolts.

Note: C450, E440T, E442B, E521T and E522B may have an extra component as part of the levelling foot assembly, this being a stepped plastic washer (black). If this part is located, it is to be removed as it is not required to be used with this kit.

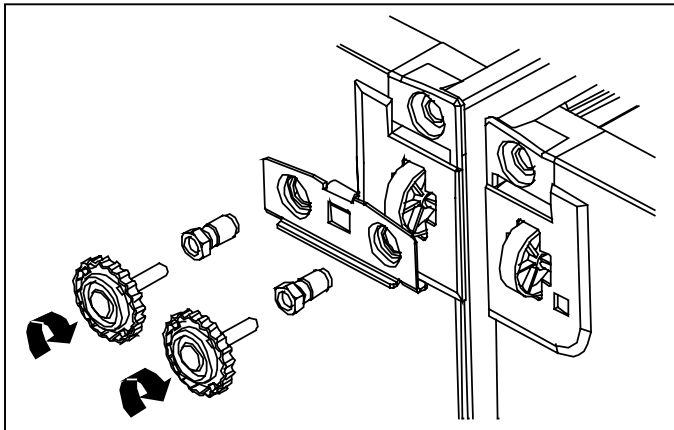


Diagram 12

The Front Lower Bracket is now located on the underside of the Cabinets. Care must be taken to orient the bracket so that the two small tabs are located with the slots on the underside of the Cabinet.

The two Levelling Feet Mounting Bolts are firmly located back onto the cabinet, securing the Front Lower Bracket.

The two Levelling Feet are now screwed back into their existing position. Once assembled, lower the Refrigerator assembly back to a standing position, taking care not to damage it or the surrounding cupboards.

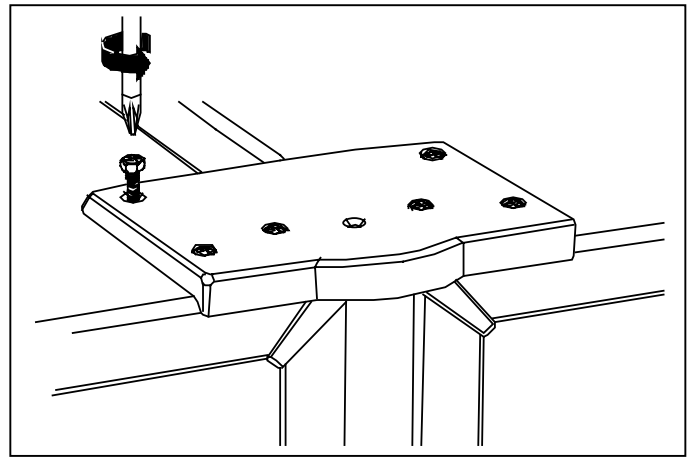


Diagram 13

Step 9

Before loading the Trim Panel Assembly, The six Type B Screws must be loosened from the Front Top Bracket, so that the bracket can be freely moved up and down (approximately 5mm).

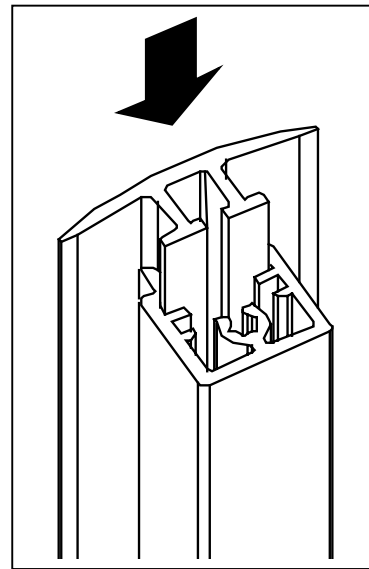


Diagram 14

Step 10

Slide the two extrusions together, noting that the part Extrusion Cover (plastic) should be 6mm shorter than the part Extrusion Support (aluminium).

This assembly is known as the Trim Panel Assembly (see page 5, Diagram 16).

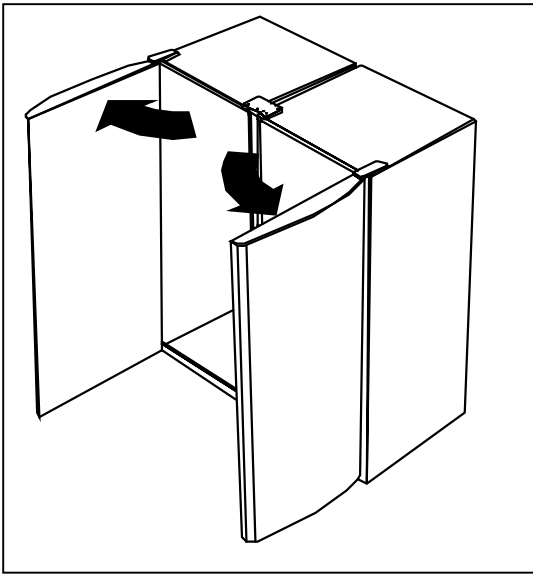


Diagram 15

Step 11.

Open both the cabinet doors for easy access to the center join of the two Cabinets.

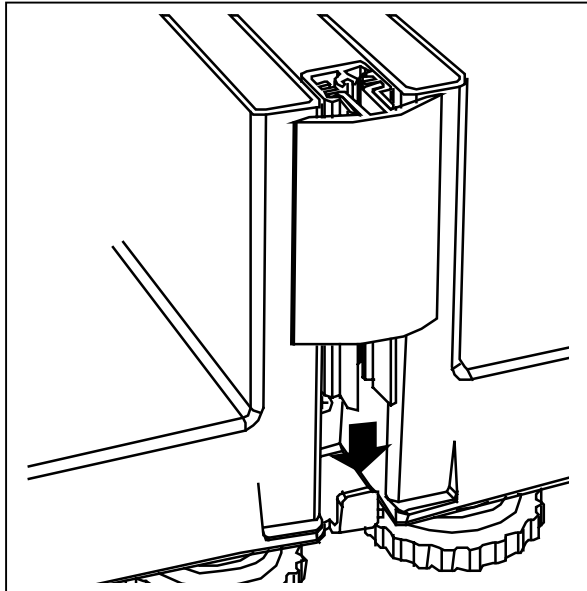


Diagram 16

Locate the Trim Panel Assembly on the upright tab that protrudes from the Front Lower Bracket.

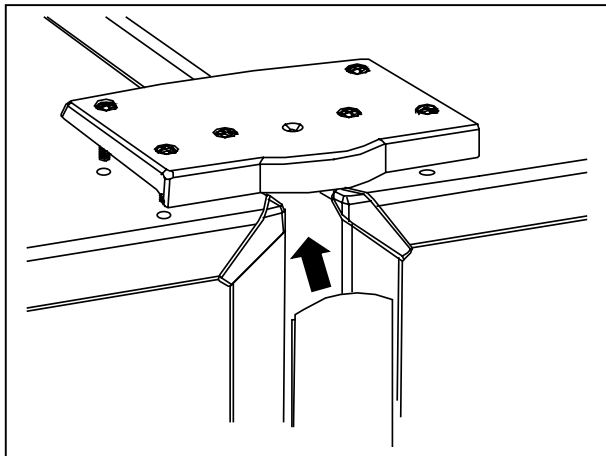


Diagram 17

Step 12.

Locate the Trim Panel Assembly under the Front Upper Bracket. The Front Upper Bracket should be free to move up and down to aid installation (see diagram 17).

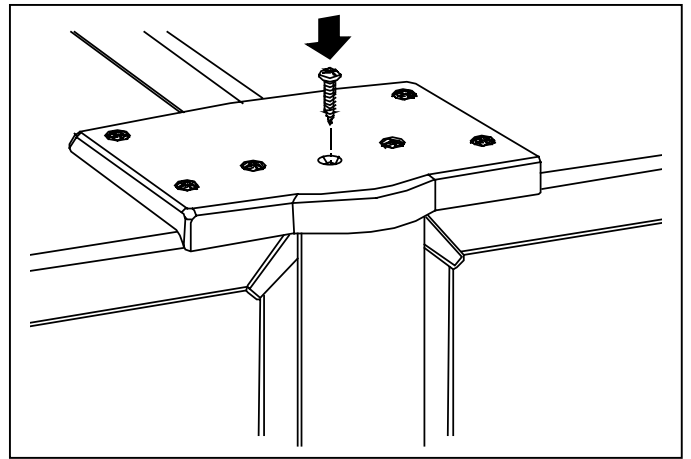


Diagram 18

Step 13.

Tighten the six Type B Screws to firmly locate the Front Upper Bracket.

Secure the Trim Panel Assembly with one screw (Type A, Self Tapping, Silver).

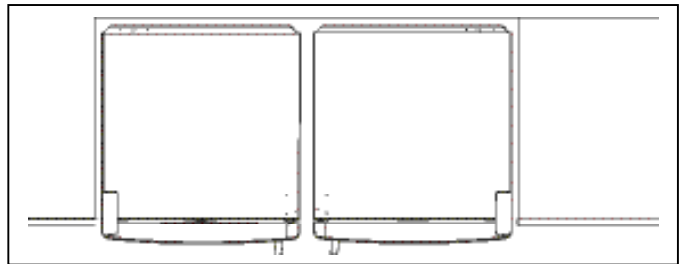


Diagram 19

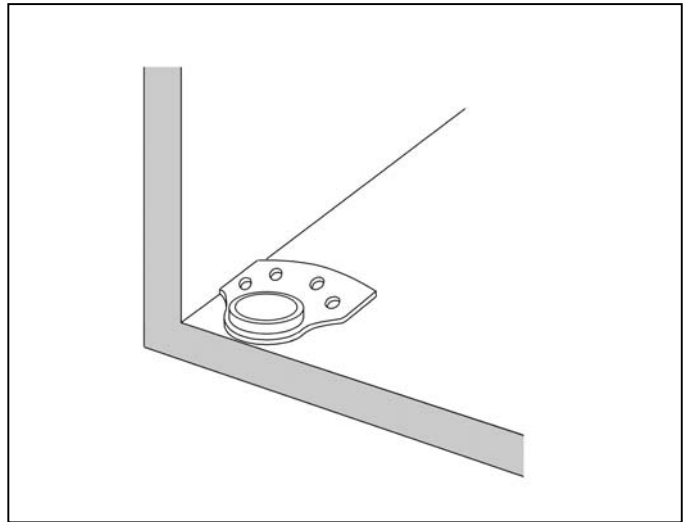


Diagram 20

Step 14.

*Note that step 14 is recommended if the appliances are to be positioned on a plinth. (If the appliances are to be positioned on the floor, this step is optional).

Locate the two integration feet. To install your product so that the cavity is flush with the cabinet (see diagram 19) locate each integration foot flush to the front of the cavity. The integration foot should touch the cupboard wall (see diagram 20).

Screw each integration foot by using 4 Type A screws in each foot.

Once the feet are screwed to the cavity, cover the screw using the elliptical cap.

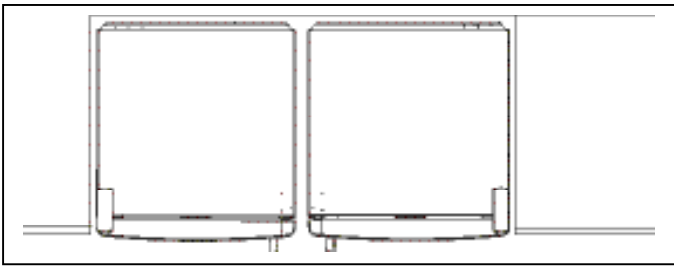


Diagram 21

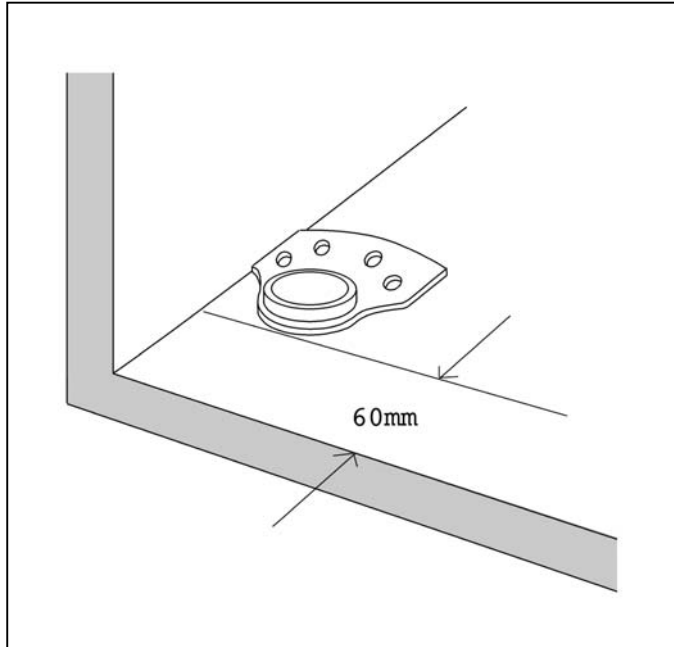


Diagram 22

To install your product so that the cavity is flush with the front edge of the door (see diagram 21) locate each integration foot 60mm back from the front edge of the cavity. The integration foot should touch the cupboard wall (see diagram 22).

Screw each integration foot by using 4 Type A screws in each foot.

Once the feet are screwed to the cavity, cover the screw using the elliptical cap.

COMPLETE THE INSTALLATION PROCEDURE

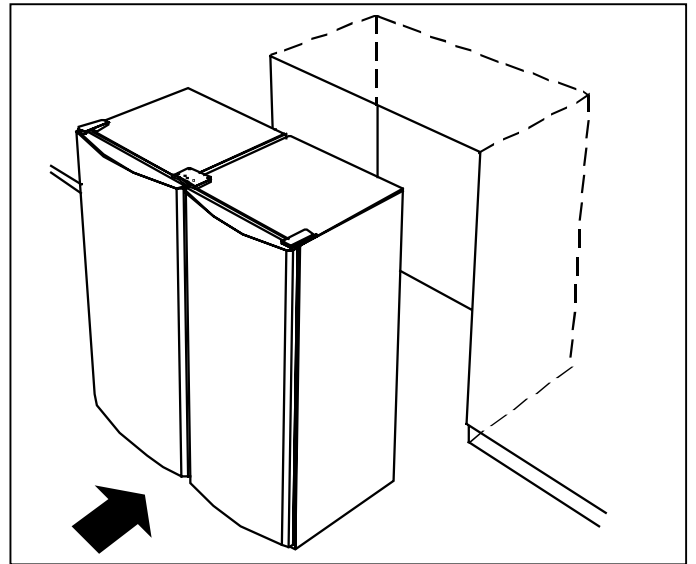


Diagram 23

Step 15.

Close the Refrigerator doors, ensuring that all door seals sit flush against the front walls of the Cabinets.

If doors are out of line after installation is complete, undo top door hinge bracket of the un-aligned door by unscrewing all 3 screws halfway. Align by moving the door left or right. Once aligned, re screw the hinge bracket.

Complete the installation by locating the assembled combined Cabinets within the Cupboard Cavity (refer to page 3 for Cupboard Cavity dimensions).

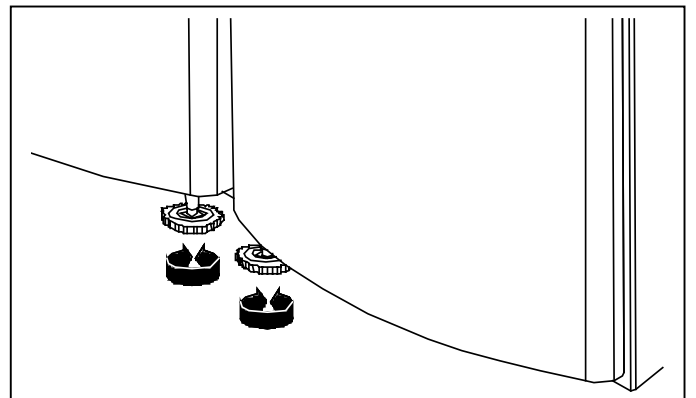


Diagram 24

Step 16

Re-adjust the Levelling Feet to ensure the cabinets are stable within the cupboard cavity and sloped slightly backwards. This allows the doors to swing closed more efficiently.

The levelling feet should sit on top of the integration feet.